



Dart Aerospace Ltd.
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D5564-5

Job Sheet 186792



Part No: D5564-5

Job Qty: 20 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 12/14/18

Created By: Jesse White

Type: Stock

Description:

Note: D5564 REV.b-prelim IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18.05.02 AS PER DWG
REV.A-PRELIM DD VERF:JFS IPP REV:C 18/07/31 AS PER DWG REV:B JFS VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	20 pcs	12/14/18	12/14/18	0.00	1.00	Waterjet - Flow		SE 18/11/26
120	QC	20 pcs	12/14/18	12/14/18	0.00	0.00	QC2		SE 18/11/26
130	QC	20 pcs	12/14/18	12/14/18	0.00	0.00	QC8		36
140	Brake NC	20 pcs	12/14/18	12/14/18	0.00	1.00	Brake NC 1		38
150	QC	20 pcs	12/14/18	12/14/18	0.00	0.00	QC5		38
160	Packaging	20 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3		21
170	QC21-SA	20 Ea	12/14/18	12/14/18	0.00	0.00	QC21		21

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 160 - LOCATION : WA001-17

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.5540 sf (.0277 ea)	110-Waterjet - Flow - 1	5123209

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	1	157	0

Part Specifications

Specifications could not be found.

Plex 11/21/18 10:51 AM dart.white.jesse



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Container No: S131327



Part: D5564-5

Job No: 186792

Serial No/Batch: S131327

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/26/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐					